

# PRODUCT DATA SHEET

## Sikafloor®-262 AS N Thixo

### 2-PART ELECTROSTATIC CONDUCTIVE TEXTURED EPOXY COATING

#### DESCRIPTION

Sikafloor®-262 AS N Thixo is a two part, textured, high-build coloured epoxy resin coating. "Total solid epoxy composition acc. to the test method Deutsche Bauchemie e.V. (German Association for construction chemicals)" Sikafloor®-262 AS N Thixo is the main wearing course of the Sikafloor® Multidur ET-14 ECF System.

#### USES

Sikafloor®-262 AS N Thixo may only be used by experienced professionals.

Sikafloor®-262 AS N Thixo is used as:

- Decorative and protective electrostatic conductive textured coating for concrete or cement screeds with normal up to medium heavy wear.
- Suitable as a wearing course in industries, such as automotive, electronics and pharmaceutical manufacturing, storage facilities and warehouses.
- Particularly suitable for areas with sensitive electronic equipment e.g. CNC machinery, computer rooms, aircraft maintenance sheds, battery-charging rooms and areas subjected to high explosion risks etc.

#### CHARACTERISTICS / ADVANTAGES

- Electrostatic conductive
- Good chemical and mechanical resistance
- Slip resistance
- Easy to clean
- Economical
- Liquid proof
- Total solid

#### ENVIRONMENTAL INFORMATION

##### LEED Rating

Sikafloor®-262 AS N Thixo conforms to the requirements of LEED EQ Credit 4.2: Low-Emitting Materials: Paints & Coatings SCAQMD Method 304-91 VOC Content < 100 g/l

#### APPROVALS / STANDARDS

- Textured, high-build coloured epoxy resin coating according to EN 1504-2: 2004 and EN 13813, DoP 02 08 01 02 014 0 000010 2017, certified by Factory Production Control Body No. 0921, certificate 2017, and provided with the CE-mark.

#### PRODUCT INFORMATION

<b>Chemical base</b>	Epoxy	
<b>Packaging</b>	Part A	22 kg containers
	Part B	4 kg containers
	Part A + B	26 kg ready to mix units

<b>Appearance / Colour</b>	Resin - part A	coloured, liquid	
	Hardener - part B	transparent, liquid	
	<p>Almost unlimited choice of colour shades.          Due to the nature of carbon fibres providing the conductivity, it is not possible to achieve exact colour matching. With very bright colours (such as yellow and orange), this effect is increased. Under direct sun light there may be some discolouration and colour variation, this has no influence on the function and performance of the coating.</p>		
<b>Shelf life</b>	12 months from date of production		
<b>Storage conditions</b>	The packaging must be stored properly in original, unopened and undamaged sealed packaging, in dry conditions at temperatures between +5 °C and +30 °C.		
<b>Density</b>	Part A	~1.69 kg/L	(DIN EN ISO 2811-1)
	Part B	~1.03 kg/L	
	Mixed resin	~1.53 kg/L	
	All Density values at +23 °C		
<b>Solid content by weight</b>	~97 %		
<b>Solid content by volume</b>	~97 %		

## TECHNICAL INFORMATION

<b>Shore D Hardness</b>	3 days (+23 °C)	~77	(DIN 53 505)
<b>Abrasion Resistance</b>	7 days (+23 °C)	~ 100 mg (CS 10/1000/1000)	(DIN 53 109 (Taber Abraser Test))
<b>Compressive Strength</b>	28 days (+23 °C)	Resin: ~ 80 N/mm <sup>2</sup>	(EN 196-1)
<b>Tensile Strength in Flexure</b>	28 days (+23 °C)	Resin: ~ 40 N/mm <sup>2</sup>	(EN 196-1)
<b>Tensile Adhesion Strength</b>	> 1.5 N/mm <sup>2</sup> (failure in concrete)		(ISO 4624)
<b>Chemical Resistance</b>	Resistant to many chemicals. Please contact Sika technical service.		
<b>Thermal Resistance</b>	<b>Exposure*</b>	<b>Dry heat</b>	
	Permanent	+50 °C	
	Short-term max. 7 d	+80 °C	
	Short-term moist/wet heat* up to +80 °C where exposure is only occasional (i.e. during steam cleaning etc.)		
	*No simultaneous chemical and mechanical exposure.		
<b>Electrostatic Behaviour</b>	Resistance to ground <sup>1)</sup>	$R_g < 10^9 \Omega$	(IEC 61340-4-1)
	Typical average resistance to ground <sup>2)</sup>	$R_g < 10^6 \Omega$	(DIN EN 1081)
	<sup>1)</sup> This product fulfils the requirements of ATEX 137 <sup>2)</sup> Readings may vary, depending on ambient conditions (i.e. temperature, humidity) and measurement equipment.		

## SYSTEM INFORMATION

<b>Systems</b>	Please refer to the System Data Sheet of:	
	<b>Sikafloor® Multidur ET-14 ECF</b>	Textured, unicolour conductive epoxy floor covering

## APPLICATION INFORMATION

<b>Mixing ratio</b>	Part A : part B = 84,6 : 15,4 (by weight)
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<b>Consumption</b>	<b>Coating System</b>	<b>Product</b>	<b>Consumption</b>	
	Wearing course textured (Film thickness ~ 0.5 mm)	Sikafloor®-262 AS N Thixo	0.75 kg/m <sup>2</sup>	
These figures are theoretical and does not allow for any additional material required due to surface porosity, surface profile, variations in level and wastage etc. For detailed info, please refer to the system related System Data Sheet.				
<b>Ambient Air Temperature</b>	+10 °C min. / +30 °C max.			
<b>Relative Air Humidity</b>	80 % r.h. max.			
<b>Dew Point</b>	Beware of condensation! The substrate and uncured floor must be at least 3°C above dew point to reduce the risk of condensation or blooming on the floor finish.			
<b>Substrate Temperature</b>	+10°C min. / +30°C max.			
<b>Substrate Moisture Content</b>	< 4 % pbw moisture content. Test method: Sika®-Tramex meter, CM - measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet).			
<b>Pot Life</b>	<b>Temperatures</b>	<b>Time</b>		
	+10 °C	~40 min		
	+20 °C	~25 min		
	+30 °C	~15 min		
<b>Applied Product Ready for Use</b>	<b>Temperature</b>	<b>Foot traffic</b>	<b>Light traffic</b>	<b>Full cure</b>
	+10 °C	~30 h	~5 d	~10 d
	+20 °C	~24 h	~3 d	~7 d
	+30 °C	~16 h	~2 d	~5 d
Note: Times are approximate and will be affected by changing ambient conditions.				

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY / PRE-TREATMENT

The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm<sup>2</sup>) with a minimum pull off strength of 1.5 N/mm<sup>2</sup>.

The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc.

If in doubt apply a test area first.

Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface.

Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed.

Repairs to the substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products from the Sikafloor®, SikaDur® and SikaGard® range of materials.

The concrete or screed substrate has to be primed or levelled in order to achieve an even surface. Unevenness influences the film thickness and thus the conductivity.

High spots must be removed by e.g. grinding. All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.

### MIXING

Prior to mixing, stir part A mechanically. When all of part B has been added to part A, mix continuously for 3 minutes until a uniform mix has been achieved. To ensure thorough mixing pour materials into another container and mix again to achieve a consistent mix. Over mixing must be avoided to minimize air entrainment. Sikafloor®-262 AS N Thixo must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment.

### APPLICATION

Sikafloor®-262 AS N Thixo (unfilled) is applied with a serrated trowel for textured wearing layer e.g. Trowel No. 999 or Adhesive Spreader No.777, Toothed blades No. 23 = A3' (www.polyplan.com) and then back-rolled (crosswise) with a textured roller.

### CLEANING OF TOOLS

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

## MAINTENANCE

To maintain the appearance of the floor after application, Sikafloor®-262 AS N Thixo must have all spillages removed immediately and must be regularly cleaned using rotary brush, mechanical scrubbers, scrubber dryer, high pressure washer, wash and vacuum techniques etc. using suitable detergents and waxes. For further details please refer to the Method Statement "Cleaning & Maintenance of Sikafloor® Systems".

## FURTHER DOCUMENTS

### Substrate quality & Preparation

Please refer to Sika Method Statement: "EVALUATION AND PREPARATION OF SURFACES FOR FLOORING SYSTEMS".

### Application instructions

Please refer to Sika Method Statement: "MIXING & APPLICATION OF FLOORING SYSTEMS".

### Maintenance

Please refer to "Sikafloor®- CLEANING REGIME".

## LIMITATIONS

- Prior to application, confirm substrate moisture content, r.h. and dew point. If > 4 % pbw moisture content, Sikafloor® EpoCem® may be applied as a T.M.B. (temporary moisture barrier) system.
- Levelling: Rough surfaces need to be levelled first because varying thickness of the Sikafloor®-262 AS N Thixo wearing course will influence the conductivity. Therefore use Sikafloor®-161 levelling mortar (see PDS).
- Do not apply Sikafloor®-262 AS N Thixo on substrates in which significant vapour pressure may occur.
- Do not blind the primer.
- Freshly applied Sikafloor®-262 AS N Thixo must be protected from damp, condensation and water for at least 24 hours.
- Please note, that measuring results of Sikafloor®-262 AS N Thixo may vary due to a difference in surface profile.
- Under certain conditions, underfloor heating combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO<sub>2</sub> and H<sub>2</sub>O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking - reducing or breaking conductivity.
- For exact colour matching, ensure the Sikafloor®-262 AS N Thixo in each area is applied from the same control batch numbers.

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data and uses.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

### DIRECTIVE 2004/42/CE - LIMITATION OF EMISSIONS OF VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA / j type sb) is 500 g/l (Limits 2010) for the ready to use product.

The maximum content of Sikafloor®-262 AS N Thixo is < 500 g/l VOC for the ready to use product.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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