

# PRODUCT DATA SHEET

## Sikafloor®-161 HC Screed

### UNIVERSAL EPOXY RESIN FLOOR

#### DESCRIPTION

A three-component solvent-free pigmented mortar screed based on epoxy resins.

#### USES

Sikafloor®-161 HC Screed may only be used by experienced professionals.

To form non-slip, abrasion-resistant epoxy resin flooring of 5 -10 mm thickness in :

- Industrial floorings subject to moderate or heavy loading
- Workshop and factory floors
- Machine shops and warehouses

- Depots and loading ramps
  - Hangars
  - Stairs
- Suitable for use on :
- Concrete, mortar and stone substrates with or without ventilation from below.

#### CHARACTERISTICS / ADVANTAGES

- Easy to apply
- Excellent adhesion to substrate
- Anti slip, anti-skid finish
- Excellent resistance to abrasion
- High mechanical strengths
- Permeable to water vapour
- Solvent free

#### PRODUCT INFORMATION

Packaging	24 kg set
Appearance / Colour	Light brown
Shelf life	1 year when unopened
Storage conditions	Stored in dry conditions
Density	2.2 kg/L for finished screed

#### TECHNICAL INFORMATION

Compressive Strength	14 days	~60 - 70 N/mm <sup>2</sup>
Tensile Strength	14 days	~6 - 8 N/mm <sup>2</sup>
Tensile Adhesion Strength	14 days	~2.0 N/mm <sup>2</sup>

## APPLICATION INFORMATION

<b>Mixing ratio</b>	Comp. A (Natural or Pigmented)	2.37 kg
	Comp. B	0.63 kg
	Comp. C	19.6 - 21 kg
<b>Consumption</b>	Primer : Sikafloor® 161 HC	0.3 – 0.5 kg/m <sup>2</sup>
	Screed : Sikafloor®-161 HC Screed	2.2 kg/m <sup>2</sup> /mm
<b>Pot Life</b>	15 min (30 °C)	
<b>Curing time</b>	<b>Description</b>	<b>Time</b>
	Can be walked	12 h
	Light mechanical loading permitted	2 d
	Fully cured	5 d
Notes: Times are approximate and will be affected by changing ambient and substrate conditions.		

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY / PRE-TREATMENT

Substrate must be structurally sound, clean, dry and free from all traces of loose material, laitance, oil and grease. Any unsound material must be removed before proceeding. Priming with Sikafloor® 161 HC primer. Apply "wet of wet".

### MIXING

- Stir Component A thoroughly with an electric stirrer prior to batching.
- Add Component B in the correct mix ratio and mix for 2-3 minutes at a low speed.
- Place the correctly batched quantity of Component C in the mixer (forced action type).
- Add the prepared resin mix (Components A + B) while the mixer is running, and continue to mix until a homogeneous and uniformly moist mix is obtained.

### APPLICATION

Place the mortar while the primer coat is still tacky, and rake out evenly. Tamp down with a beam laid across steel screeding rails and finish with a steel float

### CLEANING OF TOOLS

Clean all tools and equipment immediately after use with Colma Cleaner or Thinner C. One hardened, the material can only be removed mechanically. Wash soiled hands and skin thoroughly in hot soapy water

## LIMITATIONS

- Minimum substrate temperature: +8 °C
- Maximum substrate temperature: +30 °C
- Substrate temperature must be 3 °C above measured dew-point
- Always apply "wet on wet" over Sikafloor®161 Primer
- Maximum moisture content of substrate: < 4 %
- Cementitious substrates must be at least 4 weeks old

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data and uses.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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