

PRODUCT DATA SHEET

SikaGrout[®]-215M

HIGH STRENGTH, NON-SHRINK CEMENTITIOUS GROUT FOR MARINE STRUCTURE AND CONCRETE REPAIR

DESCRIPTION

A non-shrink, cementitious grout, specially developed for marine environment structure and concrete repair. With a special blend of shrinkage-reducing and plasticizing/water-reducing agent, SikaGrout[®]-215M is a shrinkage compensated material..

USES

- For structural repair, especially in marine environmental such as honeycombing, spalling of column, beam, precast wall panel and structural members.
- For structural grouting of column and machine base plates, anchor rods, bearing plates, precast wall panel flow.

CHARACTERISTICS / ADVANTAGES

- Easy to use, just add water.
- Adjustable consistency.
- Excellent resistant to salt water and oil.
- High final strength.
- Impact resistant.
- Shrinkage compensated.
- Non-flammable, non-toxic, and non-Corrosive.
- Marine structure: Also recommended for repairing structure underwater and in tidal zone grouting with high strength requirement.
- Repair application of : - Bridge piers,
 - Concrete Piles,
 - Harbour walls,
 - Jetty Pillars.

PRODUCT INFORMATION

Packaging	25 kg bag
Appearance / Colour	Powder / Grey
Shelf Life	9 months from date of production if stored in undamage and unopened original sealed bags
Storage Conditions	Store in dry condition between 10 °C - 30 °C
Density	~2.18 kg/L

TECHNICAL INFORMATION

Compressive Strength	1 day	~28.0 N/mm ²	(ASTM C-109)
	3 days	~45.0 N/mm ²	
	7 days	~62.0 N/mm ²	
	28 days	~73.0 N/mm ²	
Tensile Strength in Flexure	28 days	>8.0 N/mm ²	(ASTM C-348)
Expansion	at 27 °C	0.30 - 1.40 %	(ASTM C-940)
Tensile Adhesion Strength	28 days	~1.5 N/mm ² Concrete failure, over roughened concrete surface	
	28 days	~2.5 N/mm ² Over mechanically roughened old grout surface	

APPLICATION INFORMATION

Mixing Ratio	4.25 L per 25 kg bag (water per powder = 17 % by weight)	
Consumption	~1 880 kg/m ³ of mortar.	
Yield	13.30 L per 25 kg bag	
Layer Thickness	Recommended thickness is 20 - 100 mm	
Flowability	Flowable	Mode J cone: 9 -16 s
Product Temperature	< 30 °C, max.	
Ambient Air Temperature	10 °C - 35 °C	
Substrate Temperature	10 °C - 35 °C	
Pot Life	25 min	
Setting Time	4 - 6 hours	

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

SURFACE PREPARATION

- Surface must be clean and free oil of all dirt, oil, grease, cement laitance, loose material and other bond-inhibition materials.
- Concrete must be sound and roughened to promote mechanical adhesion.

- Prior to pouring, surface must be well wetted to saturated surface dry.

FORMING

For flowable grout, construct forms to retain grout without leakage. Forms should be lined or coated with bond-breaker for easy removal. If tight form is difficult to achieve, use SikaSet Accelerator as water plug (refer to PDS SikaSet Accelerator).

MIXING

Put the measured quantity of water (depends on the required consistency) into a mixing vessel. add slowly the total contents of SikaGrout®-215M while mixing. Mix continuously for 3 minutes to achieve an even consistency. Use a mechanically low speed drill (400-600 rpm) with mixing paddle or in appropriately sized mortar mixer.

APPLICATION

Within 25 minutes after mixing, place grout into forms from one side to avoid air entrapment. Do not vibrate. Use a suitable head box of 150-200 mm and maintain the grout head all times to ensure a continuous flow. Gentle tapping or pulling loops of wire from one side may assist the flow of the mortar under difficult working condition.

CURING TREATMENT

wet cure for a minimum of 3 days with wet hessian, plastic sheet or apply a curing compound (Antisol)

CLEANING OF TOOLS

Clean all tools and application equipment with water immediately after use. Hardener and/or cured material can only be removed mechanically.

LIMITATIONS

- Minimum application thickness : 10 mm
- Recommended thickness of SikaGrout®-215M in one pour is 20 mm to 100 mm. If the thickness exceeds 100 mm, special procedure must be taken to anticipate temperature rise. Iced water, add coarse aggregate to the mix (max. 40% by powder weight), or both of them may be used to eliminate temperature rise.
- Variations in cement could cause shade differences in colour of the mortar.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

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LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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