

# PRODUCT DATA SHEET

## Sikament® HS-5

### HIGH RANGE WATER REDUCER IN POWDER FORM

#### DESCRIPTION

A highly effective dual action superplasticizer for the production of free flowing concrete or as a substantial water-reducing agent for promoting high early and ultimate strengths.

#### USES

Sikament® HS-5 is used as a superplasticizer in the production of high early strength concrete especially in :

- Spun pile production
- Girders
- Pre-stressed concrete structures that require early pre-stressed cable tensioning
- Areas of concrete where formwork must be removed quickly or early load will be applied

#### CHARACTERISTICS / ADVANTAGES

Sikament® HS-5 provides the following properties :

As a Superplasticizer :

- Workability is greatly improved. Increased placeability in slender components with packed reinforcement.
- Decreases the amount of vibration required. Normal set without retardation.
- Significantly reduces risk of segregation.

As a Water reducer :

- High early strength after 6 - 10 hours (depend on cement and aggregate).

#### PRODUCT INFORMATION

<b>Chemical base</b>	Sodium Salt of Poly-Naphthalene Sulfonic Acid
<b>Packaging</b>	10 kg, 15 kg and 25 kg bag
<b>Appearance / Colour</b>	Powder / Dark Brown
<b>Shelf life</b>	Minimum 2 year if stored in well ventilated and dry area
<b>Storage conditions</b>	Dry, cool, shaded place
<b>pH-Value</b>	7.0 – 9.0
<b>Conventional Dry Material Content</b>	≥ 92.00 %
<b>Total Chloride Ion Content</b>	< 0.1 % w/w

## TECHNICAL INFORMATION

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### Concreting Guidance

The standard rules of good concreting practice, concerning production and placing, are to be followed. Laboratory trials before concreting on site are strongly recommended when using a new mix design or producing new concrete components. Fresh concrete must be cured properly and as early as possible.

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## APPLICATION INFORMATION

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### Recommended Dosage

Sikament® HS-5 can be used at the dose rate 0.30 % - 0.80 % by total weight of cementitious material depending on requirements concerning workability and strength. It is recommended that trial mixes be conducted to determine the exact dosage rate required.

#### Note:

Sikament® HS-5 can be diluted in water and then dispensed as liquid admixture.

Recommended dilution ratio is Sikament® HS-5 to Water = 70-80 : 100

For more specific requirements, advice is available from our Technical Service Department to determine the usage rate for optimum results.

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### Compatibility

Sikament® HS-5 may be combined with the following products:

- Plastiment® P121R
- Plastiment® VZ
- Sika® Fume
- SikaFibre®

Do not use sikament series combined with visocrete / viscoflow series.

To produce flowing and / or self-compacting concrete, special concrete mix design is required.

Pre-trials are recommended and mandatory if combinations with the above products are required.

Please consult to our Technical Service Department.

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## APPLICATION INSTRUCTIONS

### DISPENSING

Sikament® HS-5 can be added directly to the concrete mixture in powder form.

In case Sikament® HS-5 is used in liquid form then it should be dispensed to the mixing water prior to its addition to the aggregates or as in most cases, it can be added directly to the freshly mixed concrete.

When added directly to the freshly mixed concrete, the plasticizing effect is more pronounced.

### BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data and uses.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Product Data Sheet

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